



SPUN POLYESTER

DHRUV

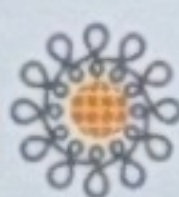
Premium Polyester Sewing Thread

OEKO-TEX®

CONFIDENCE IN TEXTILES

STANDARD 100

20.HIN.28009 HOHENSTEIN HTTI



Tested for harmful substances.
www.oeko-tex.com/standard100



FAST COLOR

The Colours









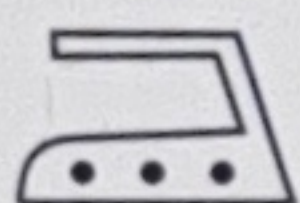
DHRUV

DHRUV is a high tenacity spun polyester thread which is heat-set for excellent sewing performance with properties of excellent strength and elongation, DHRUV is ideal for quality stitching fashion knitwear and ready made garment. Dhruv is OEKO TEX STANDARD 100, class 1 product is suitable even for children's clothing below 3 years.

KEY PROPERTIES OF DHRUV

- ✓ Heat & wear resistance are excellent on high speed sewing.
- ✓ Silicone Emulsion lubricated for optimum sewing performance.
- ✓ Available in more than 650 shades of Fast AZO FREE colours.
- ✓ Very low shrinkage for pucker free seams.
- ✓ Exact lengths with automatic electronic winders.

IRONING



Heavy iron at temperature above 175°C should be avoided particularly on open seams.

WASHING



All shades in this shade card are fast to washing at 70°C (ISO-105-C03-[E])

Sr. No.	ARTICLE	DESCRIPTION	TICKET NO.	TEX	PERSENTATION
SPUN POLYESTER					
1	LIRA 777	3 Ply/400 Mtrs.	100	27	15 Tubes/Box
2	LIRA 555	3 Ply/1000 Mtrs.	100	27	10 Tubes/Box
3	LIRA 707	3 Ply/5000 Mtrs.	100	27	10 Cons/Box
4	LIRA 705	2 Ply/5000 Mtrs.	60	18	10 Cons/Box
5	LIRA 710	2 Ply/10000 Mtrs.	60	18	10 Cons/Box
6	LIRA 708	2 Ply/2000 Mtrs.	50	60	10 Cons/Box
7	LIRAA1000	2 Ply/1000 Mtrs.	50	60	
8	LIRA 710	2 Ply/500 Mtrs.	50	60	
9	LIRAA373	3 Ply/1500 Mtrs.	25	105	10 Cons/Box
10	L-4020	4 Ply/1000 Mtrs.	20	135	10 Cons/Box
11		4 Ply/1500 Mtrs.	20	135	10 Cons/Box
12	LIRA 709	3 Ply/2000 Mtrs.	30	80	10 Cons/Box
13	LIRAA3100	3 Ply/1000 Mtrs.	30	80	10 Cons/Box
CORESPUN					
1	CS 2120	2 Ply/1000 Mtrs.	120	24	10 Tubes/Box
2		2 Ply/400 Mtrs.	120	24	15 Tubes/Box
3	CS 2075	2 Ply/1000 Mtrs.	75	40	10 Tubes/Box
TRILOBAL					
1	EXXON	2 Ply/2000 Mtrs.	120	27	10 Cones/Box
FILMENT					
1	LF-350	1 Ply/3000 Mtrs.	18	35	10 Cones/Box
2	LF-150	1 Ply/5000 Mtrs.	160	18	10 Cones/Box

SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.	SHADE No.	STRIP No.
1	18	404	25	594	21	742	20	1110	4	1551	1	3155	24	4415	11	7278	23
2	18	405	26	597	20	743	19	1113	3	1554	3	3158	17	4416	5	V-11364	20
7	4	409	5	600	23	749	21	1115	18	1563	6	3159	17	4417	8	V-11380	19
012	1	410	27	603	21	754	10	1134	4	1567	4	3162	17	4418	14	V-11388	19
21	13	414	27	604	26	757	21	1137	6	1568	4	3165	19	4419	14	V-11407	23
26	4	415	20	605	27	758	19	1159	5	1577	3	Y-3167	12	4420	1	V-11428	19
41	28	419	27	606	23	767	23	Y-1159	12	1583	7	3170	18	4426	13	V-11432	19
48	6	420	4	609	23	770	21	1163	1	1588	5	3171	9	4436	13	V-11436	19
52	26	421	19	610	6	772	23	1164	2	1600	5	3172	24	4459	2	V-11472	28
73	24	422	19	613	28	773	24	1167	14	Y-1600	12	Y-3182	12	4466	2	V-11475	28
74	6	426	1	616	27	779	9	1169	15	1604	3	3183	21	4481	11	V-11510	26
89	9	427	23	617	23	784	9	1172	4	1607	7	3185	18	4500	11	V-11566	22
90	6	428	11	618	10	786	2	V-1174	20	1610	11	3188	17	4507	11	V-11669	25
94	3	429	25	620	24	787	28	1175	1	1622	21	3189	17	4531	11	V-11706	23
96	3	431	22	621	27	794	9	1176	6	Y-1625	12	3191	17	4538	11	V-11709	21
100	8	Y-432	12	622	23	801	28	1185	4	1632	13	3195	5	4545	6	V-11717	20
110	17	434	20	623	28	802	21	1187	8	1635	13	3249	24	4577	1	V-11745	28
128	3	435	19	624	20	806	23	1205	1	1637	9	Y-3253	12	4589	15	V-11810	25
133	22	436	2	625	21	810	9	1209	25	1644	7	3267	19	4590	16	V-11826	22
134	8	437	27	626	24	812	26	1213	2	1657	7	3271	5	4667	10	70110	19
155	2	441	10	628	10	Y-815	12	1214	17	1659	17	3273	24	4685	13	70165	25
164	10	445	5	629	20	818	22	1216	13	1678	9	3274	22	4758	10	70166	22
166	2	448	26	630	25	823	28	1220	4	1762	2	3275	22	4767	15	70168	26
178	7	452	27	631	25	825	5	1222	6	1767	9	3276	24	4768	2	70239	25
185	5	453	23	632	25	826	8	1229	3	1832	8	Y-3281	12	4806	14	70293	25
194	4	460	5	634	26	828	26	1261	7	Y-1844	12	4034	4	4810	13	70304	24
195	21	461	27	638	19	829	23	1265	17	1850	7	4042	11	5001	16	70373	25
204	1	462	5	639	28	833	20	1269	8	1863	18	4051	11	5011	16	70383	21
234	2	463	21	640	26	837	28	1281	6	1867	7	4088	14	5013	15	70390	22
236	4	465	28	642	25	840	22	1295	4	1877	8	4105	10	5031	15	70420	28
241	6	467	24	645	21	847	27	1296	4	1878	3	4130	11	5037	15	70436	19
243	6	468	22	646	21	850	24	1301	9	1882	3	4148	11	5070	16	70438	26
253	14	469	25	648	27	854	23	1314	22	1890	9	4203	10	5071	15	70566	27
263	2	472	13	651	22	878	21	1318	2	1897	9	4234	15	5074	15	70643	25
Y-272	12	473	13	656	28	884	20	Y-1330	12	1898	18	4246	7	5076	16	70671	20
294	13	475	1	657	24	901	13	1334	1	1901	7	4251	13	5077	15	70701	24
296	8	487	22	659	28	902	6	1336	8	1907	9	4254	13	5078	16	70774	23
303	23	489	26	660	23	907	25	Y-1350	12	1914	9	4257	13	5079	14	70776	25
306	27	494	28	664	24	911	8	1357	6	1915	9	4268	10	5080	15	70803	21
309	24	495	21	666	28	917	13	1359	18	1924	2	4270	13	5087	15	70853	24
310	27	503	23	668	28	926	19	1366	7	1933	11	4296	15	5089	16	70954	26
313	25	504	19	669	1	932	13	Y-1367	12	1935	5	4299	2	5097	16	70975	27
318	27	510	14	671	24	938	9	1370	18	1936	3	4313	10	5100	16	80394	19
320	24	514	22	675	8	939	16	1384	7	1938	9	4314	10	5115	15	80421	22
321	22	515	26	676	3	943	22	1386	4	Y-1963	12	4315	10	5132	16	V-111002	26
322	22	521	20	679	20	951	8	1392	7	1973	3	4317	10	5143	16	V-111010	26
326	25	524	20	683	21	965	21	1410	17	1975	18	4318	10	5155	15	V-113191	20
328	13	526	27	686	24	996	5	1412	1	1980	4	4319	1	5187	14	WHITE	1
331	27	528	27	690	25	1001	1	1414	1	2004	9	4320	14	5506	15		
333	25	534	20	691	26	1002	8	1416	19	2006	6	4321	10	5514	15		
335	27	538	19	694	27	1006	6	1417	25	2071	17	4322	10	5516	16		
339	24	540	22	696	20	Y-1006	12	1418	25	Y-2160	12	4323	10	5590	16		
345	1	543	25	698	20	1007	14	1431	17	2179	26	4324	8	5667	16		
353	27	546	23	700	21	1010	4	1439	1	2501	8	4325	11	5694	15		
356	4	547	25	702	26	1011	28	1442	18	2572	11	4326	18	5753	16		
357	23	548	21	703	3	1014	2	1444	8	3011	18	4368	14	5769	16		
363	24	549	27	704	26	1019	7	1445	5	3026	17	4369	11	5770	14		
364	9	551	24	706	11	1020	3	1448	5	3035	17	4375	11	5771	16		
365	24	553	10	707	22	1021	3	1449	2	3036	18	4377	10	5780	16		
366	23	558	28	709	9	1025	3	1469	3	3040	28	4395	15	5785	16		
368	20	559	24	714	28	1026	7	1472	7	3057	18	4400	18	5820	15		
370	20	Y-560	12	717	9	1029	1	1490	5	3063	17	4401	13	5828	16		
372	19	561	28	719	27	1033	17	1492	13	3122	1	4402	8	5842	14		
376	22	562	26	723	19	1054	18	1502	3	3123	5	4403	18	5844	14		
377	26	564	23	725	5	1067	7	1512	6	3125	17	4405	18	5845	14		
378	22	566	14	727	23	1075	3	1515	6	3126	17	4407	8	5846	14		
380	4	572	19	728	27	1077	7	1518	7	3136	10	4408	8	5847	14		
385	28	575	10	729	22	1078	6	1519	7	3137	18	4410	4	5848	14		
386	21	576	26	730	2	Y-1080	12	1521	11	3147	16	4411	2	5885	14		
387	25	581	26	732	21	1081	6	1527	2	Y-3148	12	4412	7	5893	15		
388	2	582	28	734	20	Y-1084	12	1103	5	3150	18	4413	11	5901	17		
389	23	586	19	735	20	1109	5	1534	3	3153	22	4414	11	5906	18		
393	26	589	21	738	28												
401	8	593	20	740	20												



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